TECHNICAL REPORT

EN 14683:2019 Medical face masks – Requirements and test method

Report

Report reference No ……..…....:	MDD-20207030
Assessed by ……..:	Edward Davy ----------
Approved by ……:	John Ullson ----------
Date of issue ……:	2020-04-06
Number of pages (Report) …….:	6

Assessing Party

Name. .....:	SQS TECHNICAL SERVICE (UK) LIMITED.
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Assess location .....:	Same as above

Applicant

Name ..... :	Hunan Jinhai Medical Equipment Co., Ltd .
Address..... :	No.203, building A1, Changsha E center, No. 18, Xiangtai Road, Liuyang Economic Development Zone, Changsha City, Hunan Province, China.

Report Specification

Standard..... :	EN 14683:2019
Assessing procedure .....:	/
Procedure deviation.....:	N.A.
Non-standard assess method .....:	/

Report form/blank report

Report form No ……:	SQS EN 14683:2019
Master TRF……:	SQS TECHNICAL SERVICE (UK) LIMITED .
Copyright blank report …..…:	This report is based on a blank report prepared by SQS using information obtained from the TRF originator

Assessing Item

Description …….. ……..……:	Disposable Medical Face Mask
Trademark ……..:	Bubugo
Model and/or type reference……:	PM-G-D-DF, PM-G-D-SF
Manufacturer……..:	Hunan Jinhai Medical Equipment Co., Ltd.

Assessing Date

Date of receipt of Files…….....:	2020-04-04
Date(s) of assessing ……..:	2020-04-04 to 2020-04-05

Assessing verdicts

Assess case does not apply to the object ..... :	N/A (Not Applicable)
Assesst item does meet the requirement ..... :	P (Pass)
Assess item does not meet the requirement ..... :	F (Fail)

General remarks

This report shall not be reproduced except in full without the written approval of the assessment party.

The results presented in this report relate only to the datas supplied by the applicant.

"(see remark #)" refers to a remark appended to the report.

"(see appended table)" refers to a table appended to the report.

Throughout this report a comma is used as the decimal separator.

Environment ： Ambient temperature : 25.0℃ humidity:40%

MARKING

Disposable Medical Facemask				**Bubugo**
Type:	PM-G-D-DF	Standard:	EN 14683:2019	
Classification:	Type I	Package:	/ PCS	
Manufacturer: Hunan Jinhai Medical Equipment Co., Ltd . Address : No.203, building A1, Changsha E center, No. 18, Xiangtai Road, Liuyang Economic Development Zone, Changsha City, Hunan Province, China.				
-20℃ +30℃ ＜80% 20xx/xx				CE
See information by the manufacturer				

PHOTO

EN 14683:2019			
Clause	Requirement – Test	Result - Remark	Verdict

EN 14683:2019			
4	**Classification**		**P**
	Medical face masks specified in this European Standard are classified into two types (Type I and Type II) according to bacterial filtration efficiency whereby Type II is further divided according to whether or not the mask is splash resistant. The 'R' signifies splash resistance.	Type I	P
5	**Requirements**		**P**
5.1	General		P
5.1.1	Materials and construction		P
	The medical face mask is a medical device, generally composed of a filter layer that is placed, bonded or moulded between layers of fabric. The medical face mask shall not disintegrate, split or tear during intended use. In the selection of the filter and layer materials, attention shall be paid to cleanliness.	Samples can meet this requirement.	P
5.1.2	Design		P
	The medical face mask shall have a means by which it can be fitted closely over the nose, mouth and chin of the wearer and which ensures that the mask fits closely at the sides.	The wire holds the shape and makes the mask fit tightly	P
	Medical face masks may have different shapes and constructions as well as additional features such as a face shield (to protect the wearer against splashes and droplets) with or without anti-fog function, or a nose bridge (to enhance fit by conforming to the nose contours).		N
5.2	Performance requirements		P
5.2.1	General		P
	All tests shall be carried out on finished products or samples cut from finished products.		P
5.2.2	All tests shall be carried out on finished products or samples cut from finished products.		P
	When tested in accordance with Annex B, the BFE of the medical face mask shall conform to the minimum value given for the relevant type in Table 1.	See table 1.	P
	For thick and rigid masks such as rigid duckbill or cup masks the test method may not be suitable as a proper seal cannot be maintained in the cascade impactor. In these cases, another valid equivalent method shall be used to determine the BFE.		N

EN 14683:2019			
Clause	Requirement – Test	Result - Remark	Verdict
	When a mask consists of two or more areas with different characteristics or different layer composition, each panel or area shall be tested individually. The lowest performing panel or area shall determine the BFE value of the complete mask.	All areas can meet the requirement.	P
5.2.3	Breathability		P
	When tested in accordance with Annex C, the differential pressure of the medical face mask shall conform to the value given for the relevant type in Table 1.		P
	If the use of a respiratory protective device as face mask is required in an operating theatre and/or other medical settings, it might not fulfil the performance requirements with regard to differential pressure as defined in this European Standard. In such case, the device should fulfil the requirement as specified in the relevant Personal Protective Equipment (PPE) standard(s).		N
5.2.4	Splash resistance		N
	When tested in accordance with ISO 22609:2004 the resistance of the medical face mask to penetration of splashes of liquid shall conform to the minimum value given for Type IIR in Table 1.		N
5.2.5	Microbial cleanliness (Bioburden)		P
	When tested according to EN ISO 11737-1:2018 the bioburden of the medical mask shall be ⩽ 30 CFU/g tested (see Table 1).	1#: 27.6 CFU/g; 2#: 29.3 CFU/g; 3#: 28.4 CFU/g; 4#: 28.9 CFU/g; 5#: 28.4 CFU/g.	P
	NOTE EN ISO 11737-1:2018 specifies requirements and provides guidance for the enumeration and microbial characterization of the population of viable microorganisms on or in a medical device, component, raw material or package.		P
	To determine the mask's bioburden according to EN ISO 11737-1:2018, refer to the procedure as described in Annex D.		P
	The number of masks that shall be tested is minimum 5 of the same batch/lot.		P
	Other test conditions as described in EN ISO 11737 - 1: 2018 may be applied.		P
	In the test report, indicate the total bioburden per individual mask and based on the mask weight, the	28.25 per gram	P

EN 14683:2019			
Clause	Requirement – Test	Result - Remark	Verdict
	total bioburden per gram.		
5.2.6	Biocompatibility		P
	According to the definition and classification in EN ISO 10993-1:2009, a medical face mask is a surface device with limited contact. The manufacturer shall complete the evaluation of the medical face mask according to EN ISO 10993-1:2009 and determine the applicable toxicology testing regime. The results of testing should be documented according to the applicable parts of the EN ISO 10993 series. The test results shall be available upon request.		P
5.2.7	Summary of performance requirements		P
6	**Marking, labelling and packaging**		**P**
	Annex I, §13, of the Medical Devices Directive (93/42/EEC) or Annex I, §23, of the Medical Device Regulation (EU) 2017/745 specifies the information that should be specified on the packaging in which the medical face mask is supplied.		P
	The following information shall be supplied:		P
	a) number of this European Standard;		P
	b) type of mask (as indicated in Table 1)		P
	EN ISO 15223-1: 2016 and EN 1041: 2008 + A1: 2013 should be considered.		P

Table 1 Performance requirements for medical face masks

The performance test				**Result**
Test	**Type I [a]**	**Type II**	**Type IIR**	**Type I**
Bacterial filtration efficiency (BFE), %	⩾95	⩾98	⩾98	95.4
Differential pressure (Pa/cm^2)	＜40	＜40	＜60	37.8
Splash resistance pressure (kPa)	Not required	Not required	⩾16,0	-
Microbial cleanliness (cfu/g)	⩽30	⩽30	⩽30	27.9
[a] Type I medical face masks should only be used for patients and other persons to reduce the risk of spread of infections particularly in epidemic or pandemic situations. Type I masks are not intended for use by healthcare professionals in an operating room or in other medical settings with similar requirements.				

**********The End**********